





TABLE FOR CRITICAL DIMENSIONS TOLERANCE

SL. NO.	CRITICAL DIMENSIONS IN mm	POSITION	TOLERANCE IN mm	MIN	MAX
1	2747	B3	-4	+4	
2	3249	C2	-4	+4	
3	2845	C4	-4	+4	
4	1800	B3	-3	+3	
5	610	C4	-2	+2	
6	R 3423	A2	-4	+4	
7	1410	D1	-3	+4	
8	485	D0	-1.2	+1.2	
9	1210	F1	-3	+3	
10	2110	F2	-4	+4	

REV. NO.	REV. BY	REV. DATE	REVISION DESCRIPTION
0	AK	20.10.08	ISSUE FOR WORK
1	AK	26.10.08	WORK STOPPAGE
2	AK	26.10.08	FRONT PANEL HOLES
3	AK	30.11.08	CHANGING SLOT HOLES
4	AK	11.11.08	SMALL FEEDBACK SIGNALS HOLES
5	AK	24.11.08	MODIFICATION FEEDBACK
6	AK	13.02.10	REAR HOLES

CONTROLLED COPY

**KEMROCK**  
Railway and Transport Limited

Village Aso, Vadodra-India Express Hwy. To. Vadodra, Dist. Vadodra(GUJARAT)

REF. NO. R081A002

CLIENT: ICF

PROJECT: FRONT END INDIAN RAILWAYS

TITLE: FRONT END

NO. R081F202

DATE: 20.10.08

DESIGNER: SANJEEV

CHECKER: SANJEEV

DATE: 20.10.08

MANUFACTURING PROCESS

SIZE / WEIGHT / DIMENSION	TOLERANCE	CLASS
SIZE / WEIGHT / DIMENSION	TOLERANCE	CLASS

FINISHING PROCESS

FINISHING PROCESS	TOLERANCE	CLASS
FINISHING PROCESS	TOLERANCE	CLASS

UNLESS OTHERWISE SPECIFIED ALL DIM. ARE IN MILLIMETERS